



Polyester Resin Color-Cast Dye Instructions

Color-Cast dye can provide a variety of color depth and design limited only by your imagination and experimental fortitude. The below are some guidelines but other factors such as temperature and humidity are very important. Time of year and geographical location will also play a role and thus the need for individual tweaking by location.

Add one to two drops of Color-Cast to one ounce of Poly-Resin. Depending on the amount of dye added additional hardener will be required. Color dye amount added will depend on desired color depth and/or desired semi-translucent appeal. Some experimentation may be necessary to account for environmental factors in your area and amount of dye used. For full color penetration only one drop of dye is required. Use more or less depending on desired end result. Add color quickly and mix thoroughly before resin starts to set up.

When using Color-Cast dye additional harder may be required to shorten cure times.

When initially mixing the Color-Cast dye there may be a short period in the beginning where it looks like the dye and resin want to separate...keep mixing and the color will be blended.

Follow all applicable safety instructions.